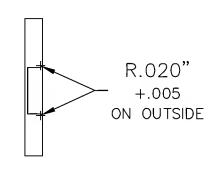
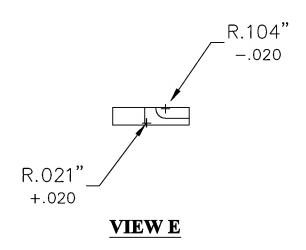


SECTION B-B







NOTES:

- 1. FINISH 125/ EXCEPT AS NOTED.
- 2. MATERIAL STEEL, ASTM A331: 4340 OR 4130 OR 4140.
- 3. BREAK EDGES .003 +.012 UNLESS OTHERWISE SPECIFIED.
- 4. ALL RIVET HOLES ARE .187 DIA. +.001 (90° -1° CSK .052 +.020 DEEP) REAM AT ASSEMBLY UNLESS OTHERWISE SPECIFIED.
- 5. HEAT TREAT HEAT LENGHT "F" TO 1480°~1500° F. OIL QUENCH, TEMPER AT APPROX. 800° F TO HARDNESS SPECIFIED.
- 6. MIL-W-13855 APPLIES.

2 OF 2

M2HB .50 CAL BMG RIGHT HAND SIDE PLATE

TOLERANCES			
DEC MM	2 PL	±.02 ±.51	DRAWN KBH
DEC MM	3 PL	<u>±.0</u> 05 ±.127	CHECKE
ANGL	.ES	±.5*	SCALE

DRAWN BY	DATE		
KBH	02-27-2002		
CHECKED BY			
	DRAWING NO	REV	
SCALE	M2HB .50 BMG RHSP_2		
FULL	MZHB .50 BMG KH3P_Z		